

General Specifications	
Operating Temperature	0° to 60°C (32° to 140°F),
Storage Temperature	-20° to 70°C (-4° to 158°F)
Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	IEC60068-2-6 (Test Fc)
Shock	IEC60068-2-27 (Test Ea)
Heat Dissipation	3810mW
Enclosure Type	Open Equipment
Module Location	Controller connector on the side of the power supply in a Productivity1000 System.
EU Directive	See the "EU Directive" topic in the Productivity Suite Help File. Information can also be obtained at: www.productivity1000.com
Weight	130g (4.5 oz)
Agency Approvals	UL 61010-1 and UL 61010-2-201 file E139594, Canada & USA CE (EN 61131-2 EMC, EN 61010-1 and EN 61010-2-201 Safety)*

*See CE Declaration of Conformance for details.

WARNING: To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.

If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call Technical Support at 770-844-4200.

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Document Name	Edition/Revision	Date
P1-550-DS	1st Edition, Rev B	5/21/2019

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CPU Specifications	
User Memory	50MB (Includes program, data and documentation)
Memory Type	Flash and Battery Backed RAM
Retentive Memory	500kB
Scan Time	1.5 ms (1K Boolean, 240 I/O)
External Power Required	24VDC ±2% @ 5W plus 1.25 W per additional I/O module See page 6 for Power Supply Options
Recommended Fuse (External)	Edison S5062-R, Time Delay, 2A Fuse
Communications; 5 Integrated Ports	USB IN: Programming, Monitoring, Debug, Firmware ETHERNET: (10/100Mbps Ethernet) Programming, Monitoring, Debug, Firmware, Email SMTP Client, Modbus TCP Client (32 Servers) and Server (16 Clients), Ethernet IP Scanner (32 Adapters) and Adapter (4 scanners) with 8 connections per device. Custom Protocol over Ethernet, ProNet. REMOTE I/O: 16 GS Drives*, 4 Protos X TCP couplers RS-232: (RJ12, 1200-115.2k Baud) ASCII, Modbus RS-485: Removable Terminal Included, (1200-115.2k Baud) ASCII, Modbus RTU
Data Logging	MicroSD card slot
Hardware Limits of System	240 Hardware I/O Points All 15 (16-point I/O Modules)** 16 GS Series Drives as Remote I/O 4 Protos X TCP Couplers with 32 terminals each
Instruction Types	Application Functions Array Functions Counters/Timers Communications Data Handling Drum Sequencers Math Functions PID Program Control String Functions System Functions Contacts Coils
Real Time Clock Accuracy	+/-2s per day typical at 25°C +/-10s per day maximum at 60°C

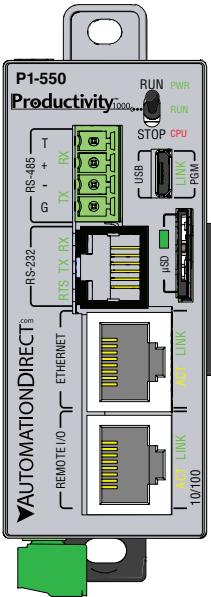
*GS-EDRV100-(GS1,2,3) and GS4-CM-MODTCP (GS4)

**If used with 26W or larger power supply



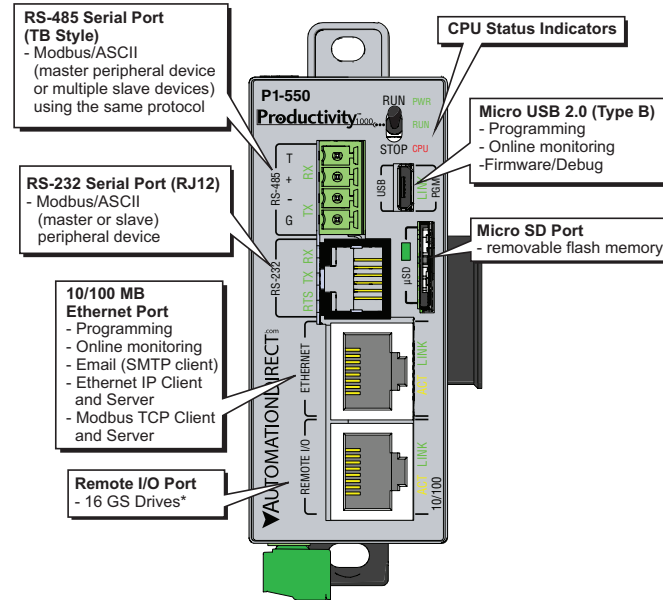
P1-550 CPU

The P1-550 is a full-featured, high-performance CPU for use with the Productivity1000 System.



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CPU Front Panel

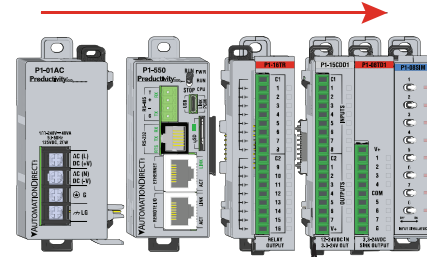


*GS-EDRV100-(GS1,2,3) and GS4-CM-MODTCP (GS4)
(*Requires 3.4 or higher software)

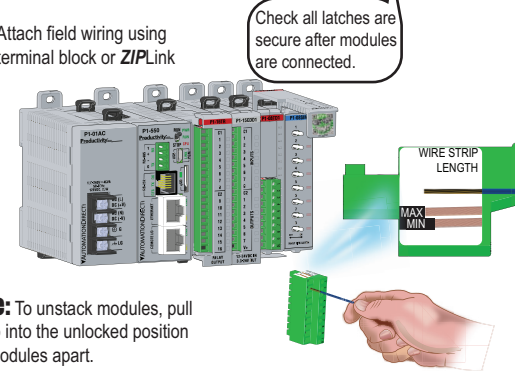
Module Installation

WARNING: Do not add or remove modules with field power applied.

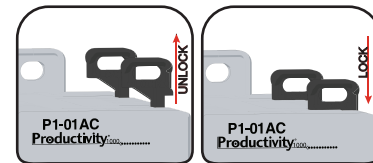
Step One: With latch in "locked" position, align connectors on the side of each module and stack by pressing together. Click indicates lock is engaged.



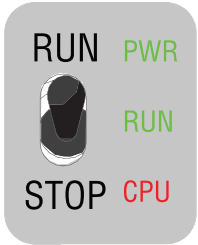
Step Two: Attach field wiring using the removable terminal block or ZIPLink wiring system.



Step Three: To unstack modules, pull locking latch up into the unlocked position and then pull modules apart.

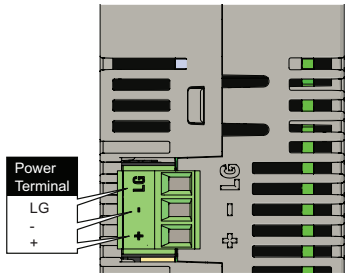


CPU Status Indicators	
PWR	Green LED is illuminated when power is ON
RUN	Green LED is illuminated when CPU is in RUN mode
CPU	Red LED is illuminated during power ON reset, power down, or watch-dog time-out



CPU Run/Stop Switch Specifications	
RUN position	Executes user program, run-time edits possible
STOP position	Does not execute user program, normal program load position

Removable Terminal Block Specifications	
Part Number	PCON-KIT
Number of Positions	3 Screw Terminals
Pitch	3.5 mm
Wire Range	28–16 AWG Solid Conductor 28–16 AWG Stranded Conductor
Screw Driver Width	1/8 in (3.175 mm) Maximum
Screw Size	M2
Screw Torque	1.7 lb-in (0.4 N-m)



Productivity1000 Power Supplies

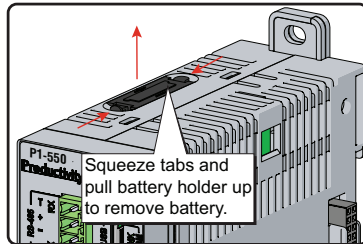
All Productivity1000 PLC CPUs require 24VDC input power from either a P1000 power supply or other 24VDC $\pm 2\%$ external power supply.

- P1-01AC: AC Input 85–132 / 170–264 VAC, 16W (power for CPU and up to 8 modules)
- P1-02AC: AC Input 85–132 / 170–264 VAC, 26W (power for CPU and up to 15 modules)
- P1-01DC: DC Input 12–24 VDC, 16W (power for CPU and up to 8 modules)
- The LG and minus terminals on the external power supply connection are internally shorted.
- Use different 24VDC supplies for the CPU and inductive loads to keep the CPU power clean and free of voltage spikes caused by switching inductive loads

Battery Installation Procedure

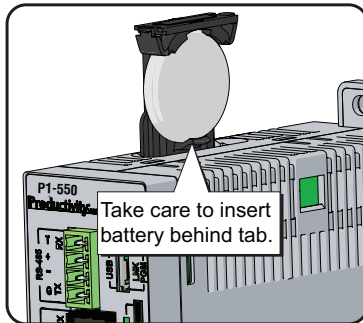
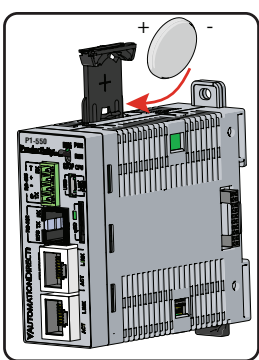
Step One:

Open battery compartment located on the top of the CPU.



Step Two:

Insert battery and close compartment.



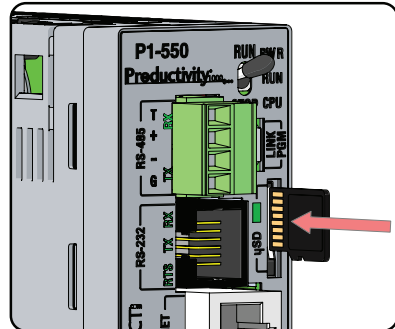
Battery (Optional)	
D2-BAT-1	Coin type, 3.0V Lithium battery, 560mA, battery number CR2354
Note: Although not needed for program backup, an un-installed battery is included with the P1-550. Install this battery if you want the CPU to retain the Time and Date along with any Tagname values that you have set up as retentive.	

microSD Specifications				
Port Name	microSD			
Description	Standard microSD socket for data logging			
Maximum Card Capacity	32GB			
Transfer Rate (ADATA microSDHC Class 4 memory card)	Mbps	Minimum	Typical	Maximum
	Read	14.3	14.4	14.6
	Write	4.8	4.9	5.1
Port Status LED	Green LED is illuminated when card is inserted/detected			



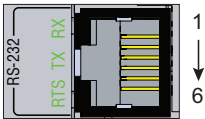
NOTE: Card not included with unit.

Pin	SD
1	DAT2
2	CD/DAT3
3	CMD
4	VDD
5	CLK
6	VSS
7	DAT0
8	DAT1



Port Specifications

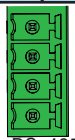
RS-232 Specifications	
Port Name	RS-232
Description	Non-isolated RS-232 DTE port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD and built-in surge protection
Data Rates	Selectable, 1200, 2400, 4800, 9600, 19200, 33600, 38400, 57600, and 115200
+5V Cable Power Source	210mA maximum at 5V, ±5%. Reverse polarity and overload protected
TXD	RS-232 Transmit output
RXD	RS-232 Receive input
RTS	Handshaking output for modem control
GND	Logic ground
Maximum Output Load (TXD/RTS)	3kΩ, 1000 pF
Minimum Output Voltage Swing	±5 V
Output Short Circuit Protection	±15 mA
Port Status LED	Green LED is illuminated when active for TXD, RXD and RTS
Cable Options	EA-MG-PGM-CBL D2-DSCBL USB-RS232 with D2-DSCBL FA-CABKIT FA-ISOCAN for converting RS-232 to isolated RS-485



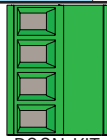
6-pin RJ12 Female Modular Connector

Pin #	Signal
1	GND Logic Ground
2	+5V 210mA Maximum
3	RXD RS-232 Input
4	TXD RS-232 Output
5	RTS RS-232 Output
6	GND Logic Ground

RS-485 Port Specifications	
Port Name	RS-485
Description	Non-isolated RS-485 port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD/EFT protection and automatic echo cancellation when transmitter is active
Data Rates	Selectable, 1200, 2400, 4800, 9600, 19200, 33600, 38400, 57600, and 115200
TXD+/RXD+	RS-485 transceiver high
TXD-/RXD-	RS-485 transceiver low
GND	Logic ground
Input Impedance	19kΩ
Termination Resistance (TB Jumper wire "T" to "+")	120Ω
Maximum Load	50 transceivers, 19kΩ each, 60Ω termination
Output Short Circuit Protection	± 250mA, thermal shut-down protection
Electrostatic Discharge Protection	± 8KV per IEC1000-4-2
Electrical Fast Transient Protection	± 2KV per IEC1000-4-4
Minimum Differential Output Voltage	1.5 V with 60Ω load
Fail Safe Inputs	Logic high input state if inputs are unconnected
Maximum Common Mode Voltage	-7.5 V to 12.5 V
Port Status LED	Green LED illuminated when active for TXD and RXD
Cable Options	Recommend L19827-XXX from AutomationDirect.com



RS-485

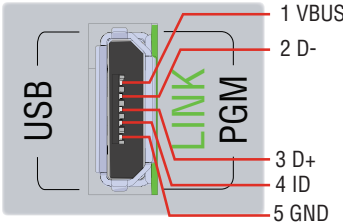
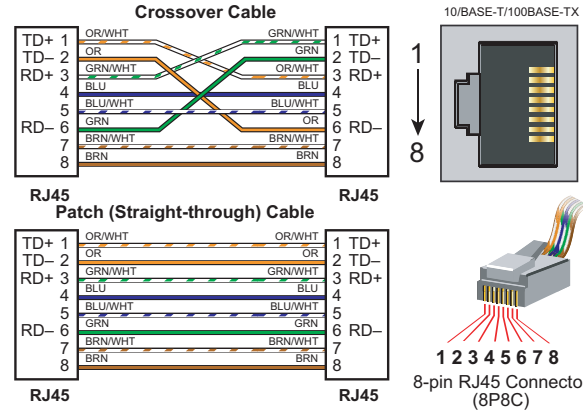


PCON-KIT

Pin #	Signal
T	TERMINATION
+	TXD+/RXD+
-	TXD-/RXD-
G	GND

Port Specifications

Ethernet Specifications		
Port Name	ETHERNET	REMOTE I/O
Description	Standard transformer isolated Ethernet port with built-in surge protection for programming, online monitoring, Email (SMTP client), Modbus/TCP client/server connections (fixed IP or DHCP), Ethernet IP client/server connections, Custom Protocols over Ethernet and ProNet.	Standard transformer isolated Ethernet port with built-in surge protection for connection to 16 GS Series Drives.
Transfer Rate	10Mbps (Orange LED) and 100Mbps (Green LED) (auto-crossover)	
Port Status LED	LED is solid when network LINK is established. LED flashes when port is active (ACT).	



Micro USB Type B Slave Input Specifications	
Port Name	MICRO USB
Description	Standard Micro USB Slave input for programming and online monitoring, with built-in surge protection. Not compatible with older full speed USB devices.
Transfer Rate	480 Mbps
Port Status LED	Green LED is illuminated when LINK is established to programming software.
Cables	USB Type A to Micro USB Type B: 6ft cable part # USB-CBL-AMICB6 15ft cable part # USB-CBL-AMICB15